FORM D

1204869

U.S. SECURITIES AND EXCHANGE COMMISSION Washington, D.C. 20549

NOTICE OF SALE OF SECURITIES PURSUANT TO REGULATION D, SECTION 4(6), AND/OR UNIFORM LIMITED OFFERING EXEMPTION

SE	C US	E ONI	LY
Prefix			Serial
	/	/	
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Name of Offering: check if this is an an	endment and name has changed,	and indicate	change.)					
Class A Co	ommon Membership Units							
Filing Under (Check box(es) that apply): Type of Filing: New Filing Amend		ule 506 🗆	Section 4(6) 🗆 U	JLOE				_
		ENTIFICA	TION DATA			20642	77	_
1. Enter the information requested about th						200 12	., , 	
Name of Issuer (check if this is an ame Neck Tek, LLC	idment and name has changed, a	nd indicate of	change.)					
Address of Executive Offices 4588 Renaissance Parkway, Warrensville	`	mber and Str	eet, City, State, Zi	p Code)	Telephone Number	•	ng Area C	ode)
Address of Principal Business Operations (if different from Executive Offices) Same		mber and Str	eet, City, State, Zi	p Code)	Telephone Number	(Includir	ng Area C	ode)
Brief Description of Business								
Create, manufacture and market	nteractive ready-to-drink bevera	ges for child	ren.		RECEIVED	PR	OCE	SSE
	partnership, already formed partnership, to be formed	1	☑ other (please sp	ecify lim	OV 0 4 2002 ited liability compa	ny NI	OV 1 2	2002
Actual or Estimated Date of Incorporation o Jurisdiction of Incorporation or Organization	Month r Organization: March	ervice abbre	☑ Actual ☐	Estimated OH	180) F	HOMS	SON
GENERAL INSTRUCTIONS	zanada, 114 for other foreign juris	suicion)						

GENERAL INSTRUCTIONS

FEDERAL:

Who Must File: All issuers making an offering of securities in reliance on an exemption under Regulation D or Section 4(6), 17 CFR 230.501 et seq. or 15 U.S.C. 77d(6).

When to File: A notice must be filed no later than 15 days after the first sale of securities in the offering. A notice is deemed filed with the U.S. Securities and Exchange Commission (SEC) on the earlier of the date it is received by the SEC at the address given below or, if received at that address after the date on which it is due, on the date it was mailed by United States registered or certified mail to that address.

Where to File: U.S. Securities and Exchange Commission, 450 Fifth Street, N.W., Washington, D.C. 20549.

Copies Required: Five (5) copies of this notice must be filed with the SEC, one of which must be manually signed. Any copies not manually signed must be photocopies of the manually signed copy or bear typed or printed signatures.

Information Required: A new filing must contain all information requested. Amendments need only report the name of the issuer and offering, any changes thereto, the information requested in Part C, and any material changes from the information previously supplied in Parts A and B. Part E and the Appendix need not be filed with the SEC.

Filing Fee: There is no federal filing fee.

State:

This notice shall be used to indicate reliance on the Uniform Limited Offering Exemption (ULOE) for sales of securities in those states that have adopted ULOE and that have adopted this form. Issuers relying on ULOE must file a separate notice with the Securities Administrator in each state where sales are to be, or have been made. If a state requires the payment of a fee as a precondition to the claim for the exemption, a fee in the proper amount shall accompany this form. This notice shall be filed in the appropriate states in accordance with state law. The Appendix to the notice constitutes a part of this notice and must be completed.

ATTENTION

Failure to file notice in the appropriate states will not result in a loss of the federal exemption. Conversely, failure to file the appropriate federal notice will not result in a loss of an available state exemption unless such exemption is predicated on the filing of a federal notice.

A. BASIC IDENTIFICATION DATA
 2. Enter the information requested for the following: Each promoter of the issuer, if the issuer has been organized within the past five years; Each beneficial owner having the power to vote or dispose, or direct the vote or disposition of, 10% or more of a class of equity securities of the issuer; Each executive officer and director of corporate issuers and of corporate general and managing partners of partnership issuers; and Each general and managing partner of partnership issuers.
Check Box(es) that Apply: Promoter Beneficial Owner Executive Officer Director General and/or Managing Partner
Full Name (Last name first, if individual) See attached
Business or Residence Address (Number and Street, City, State, Zip Code)
Check Box(es) that Apply: ☐ Promoter ☐ Beneficial Owner ☐ Executive Officer ☐ Director ☐ General and/or Managing Partner
Full Name (Last name first, if individual)
Business or Residence Address (Number and Street, City, State, Zip Code)
Check Box(es) that Apply: ☐ Promoter ☐ Beneficial Owner ☐ Executive Officer ☐ Director ☐ General and/or Managing Partner
Full Name (Last name first, if in dividual)
Business or Residence Address (Number and Street, City, State, Zip Code)
Check Box(es) that Apply: Promoter Beneficial Owner Executive Officer Director General and/or Managing Partner
Full Name (Last name first, if in dividual)
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Business or Residence Address (Number and Street, City, State, Zip Code)
Check Box(es) that Apply: Promoter Beneficial Owner Executive Officer Director General and/or Managing Partner
Full Name (Last name first, if individual)
Business or Residence Address (Number and Street, City, State, Zip Code)
(Use blank sheet or copy and use additional copies of this sheet as necessary)

				<u> </u>	В.	INFORM	ATION A	BOUT OF	FERING				
1. Has	the issuer s	old, or does	s the issuer	intend to se				this offerin mn 2, if fili			•••••		Yes No □ ⊠
2. Wha	t is the min	imum inve	stment that	will be acc	epted from	any indivi	dual?	****	***************	••••••••••	***************************************		\$ <u>5,000</u>
3. Does	the offerir	ig permit jo	int ownersl	hip of a sin	gle unit?								Yes No ⊠ □
solic regis	itation of patered with	ourchasers in the SEC ar	n connectiond/or with a	on with sal a state or st	es of secur ates, list th	ities in the e name of	offering. ! the broker	If a person	to be listed If more that	l is an asso n five (5) p	ciated pers	on or agent of	remuneration for a broker or dealer ociated persons of
Full Na	me (Last na	ime first, if	in dividual)										
Busines	s or Reside	nce Addres	s (Number	and Street,	City, State	, Zip Code))			<u>. </u>			
Name o	f Associate	d Broker or	r Dealer			-r							
			Has Solicindividual S										🗆 All States
[AL] [IL] [MT] [RI]	[AK] [IN] [NE] [SC]	[AZ] [IA] [NV] [SD]	[AR] [KS] [NH] [TN]	[CA] [KY] [NJ] [TX]	[CO] [LA] [NM] [UT]	[CT] [ME] [NY] [VT]	[DE] [MD] [NC] [VA]	[DC] [MA] [ND] [WA]	[FL] [MI] [OH] [WV]	[GA] [MN] [OK] [WI]	[HI] [MS] [OR] [WY]	[ID] [MO] [PA] [PR]	
Full Na	me (Last na	ime first, if	in dividual)										
Busines	s or Reside	nce Addres	s (Number	and Street,	City, State	, Zip Code)	 .					
Name o	f Associate	d Broker or	r Dealer										
			Has Solici ndividual S										
[AL] [IL] [MT] [RI]	[AK] [IN] [NE] [SC]	[AZ] [IA] [NV] [SD]	[AR] [KS] [NH] [TN]	[CA] [KY] [NJ] [TX]	[CO] [LA] [NM] [UT]	[CT] [ME] [NY] [VT]	[DE] [MD] [NC] [VA]	[DC] [MA] [ND] [WA]	[FL] [MI] [OH] [WV]	[GA] [MN] [OK] [WI]	[HI] [MS] [OR] [WY]	[ID] [MO] [PA] [PR]	
Full Na	me (Last na	ime first, if	in dividual)										
Busines	s or Reside	nce Addres	s (Number	and Street,	City, State	, Zip Code)				·		
Name o	f Associate	d Broker o	r Dealer							9,914			
			Has Solici ndividual S										
[AL] [IL] [MT] [RI]	[AK] [IN] [NE] [SC]	[AZ] {IA] [NV] [SD]	[AR] [KS] [NH] [TN]	[CA] [KY] [NJ] [TX]	[CO] {LA} [NM] [UT]	[CT] [ME] [NY] [VT]	[DE] [MD] [NC] [VA]	[DC] [MA] [ND] [WA]	[FL] [MI] [OH] [WV]	[GA] [MN] [OK] [WI]	[HI] [MS] [OR] [WY]	[ID] [MO] [PA] [PR]	

(Use blank sheet, or copy and use additional copies of this sheet, as necessary.)

	C. OFFERING PRICE, NUMBER OF INVESTORS, EXPENSES ANI	USE OF PROCEEDS	
1.	Enter the aggregate offering price of securities included in this offering and the total amount already sold. Enter "0" if answer is "none" or "zero." If the transaction is an exchange offering, check this box * and indicate in the columns below the amounts of the securities offered for exchange and already exchanged.		
	Type of Security	Aggregate Offering Price	Amount Already Sold
	Debt	\$	\$800,000
	Equity	\$0	\$0
	□ Common □ Preferred		
	Convertible Securities (including warrants)	\$0	\$0
	Partnership Interests	\$0	\$0
	Other (Specify) Class A Common Membership Units	\$ 0	\$0
	Total	\$0	\$800,000
	Answer also in Appendix, Column 3, if filing under ULOE.		
2.	Enter the number of accredited and non-accredited investors who have purchased securities in this offering and the aggregate dollar amounts of their purchases. For offerings under Rule 504, indicate the number of persons who have purchased securities and the aggregate dollar amount of their purchases on the total lines. Enter "0" if answer is "none" or "zero."	Number Investors	Aggregate Dollar Amount of Purchases
	Accredited Investors	30	\$800,000
	Non-accredited Investors	0	\$0
	Total (for filings under Rule 504 only)	0	\$ 0
	Answer also in Appendix, Column 4, if filing under ULOE.	U	30
3.	If this filing is for an offering under Rule 504 or 505, enter the information requested for all securities sold by the issuer, to date, in offerings of the types indicated, in the twelve (12) months prior to the first sale of securities in this offering. Classify securities by type listed in Part C - Question 1.	Type of Security	Dollar Amount Sold
	Type of Offering	0	\$0
	Rule 505	0	\$0
	Regulation A	0	\$0
	Rule 504	0	\$0
	Total	0	\$0
4.	a. Furnish a statement of all expenses in connection with the issuance and distribution of the securities in this offering. Exclude amounts relating solely to organization expenses of the issuer. The information may be given as subject to future contingencies. If the amount of an expenditure is not known, furnish an estimate and check the box to the left of the estimate.		
	Transfer Agent's Fees		□ \$0
	Printing and Engraving Costs		□ \$2,00 0
	Legal Fees		□ \$55,000
	Accounting Fees		□ \$0
	Engineering Fees		□ \$0
	Sales Commissions (specify finders' fees separately)		□ \$0
	Other Expenses (identify)		□ \$0
	Total		□ \$57,000

	C. OFFERING PRI	CE, NUMBER OF INVESTORS, EXPENSES AND	USE OF PROCEEDS	
				\$743,000
5.	for each of the purposes shown. If the amount and check the box to the left of the estimate. The	for any purpose is not known, furnish an estimate ne total of the payments listed must equal the		
	,		Payments to Officers, Directors & Affiliates	Payments to Others
	Salaries and fees		□ \$	□ \$
	Purchase of real estate		□ \$	□ \$
	Purchase, rental or leasing and installation	of machinery and equipment	□ \$	□ \$
	Construction or leasing of plant buildings	and facilities	□ \$	S
			□ \$	□ \$
	Repayment of indebtedness		□ \$	□ \$
	Working capital		□ \$	□ \$743,000
	Other		□ \$	o \$
	(specify):			
	_	Directors S S S S S S S S S		
			· \$	□ \$743,000
	Total Payments Listed (column totals add	ed)	□ \$	743,000
		D. FEDERAL SIGNATURE		
onst		ne U.S. Securities and Exchange Commission, upon w		
	er (Print or Type) k Tek, LLC	Signature	Date October	31, 2002
	ne of Signer (Print or Type) borne R. Rankin	1		
				
		ATTERNATION		
		ATTENTION		

Intentional misstatements or omissions of fact constitute federal criminal violations. (See 18 U.S.C. 1001.)

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	E. STATE SIGNATURE	
1.	Is any party described in 17 CFR 230.262 presently subject to any of the disqualification provisions of such rule?	 No ⊠
	See Appendix, Column 5, for state response.	

- 2. The undersigned issuer hereby undertakes to furnish to any state administrator of any state in which this notice is filed, a notice on Form D (17 CFR 239.500) at such times as required by state law.
- 3. The undersigned issuer hereby undertakes to furnish to the state administrators, upon written request, information furnished by the issuer to offerees.
- 4. The undersigned issuer represents that the issuer is familiar with the conditions that must be satisfied to be entitled to the Uniform Limited Offering Exemption (ULOE) of the state in which this notice is filed and understands that the issuer claiming the availability of this exemption has the burden of establishing that these conditions have been satisfied.

The issuer has read this notification and knows the contents to be true and has duly caused this notice to be signed on its behalf by the undersigned duly authorized person.

Issuer (Print or Type) Neck Tek, LLC	Signature	Date October 31, 2002
Name of Signer (Print or Type) Claiborne R. Rankin	Title of Signer (Print or Type) Secretary	

Instruction:

Print the name and title of the signing representative under his signature for the state portion of this form. One copy of every notice on Form D must be manually signed. Any copies not manually signed must be photocopies of the manually signed copy or bear typed or printed signatures.

A. BASIC IDENTIFICATION DATA

Jerold J. Frantz 2894 Drummond Road Shaker Heights, OH 44120 President

Grant Dinner 32200 Woodsdale Lane Solon, OH 44139 Vice President

Andrew Fiorenza 6760 Eastgate Drive Mayfield Heights, OH 44143 Vice President

Claiborne R. Rankin c/o Sycamore Partners 5875 Landerbrook Drive, Suite 300 Mayfield Heights, OH 44124-4017 Secretary and Manager

S. Sterling McMillan III 9044 Metcalf Road Waite Hill, OH 44094 Manager

John R. Nottingham c/o Nottingham Ventures, Ltd. 19 East Hanna Lane Bratenahl, OH 44108 Manager

Richard T. Schwartz c/o Sycamore Partners, LLC 5875 Landerbrook Drive, Suite300 Mayfield Heights, OH 44124-4017 Manager

John W. Spirk c/o Spirk Ventures, Ltd. 7890 Brigham Road Gates Mills, OH 44040 Manager

White Pines Limited Partnership I c/o Frederick L. Yocum, Chairman 2401 Plymouth Road, Suite B Ann Arbor, MI 4810s5 Beneficial Owner

Pacific Capital, L.P. c/o Frederick L. Yocum, Chairman 2401 Plymouth Road, Suite B Ann Arbor, MI 48105 Beneficial Owner

GCM Ventures 2000 Attn: S. Sterling McMillan III, Manager 20600 Chagrin Boulevard, Suite 803 Shaker Heights, OH 44122 Beneficial Owner

APPENDIX

1	2 Type of Security Intend to sell and aggregate to non-accredited offering price investors in State (Part B - Item 1) 3 Type of Security and aggregate offering price offered in state (Part C - Item 1)			4 Type of investor and amount purchased in State (Part C - Item 2)					5 cation under OE (if yes, planation of granted) - Item 1)
State	Yes	No		Number of Accredited	Amount	Number of Non- Accredited		Yes	N
	1.62	140		Investors	Amount	Investors	Amount	ies	No
AL						<u> </u>			
AK		-							
AZ		<u> </u>					 -		
AR	 					 			
CA									
СО			 						
CT									
DE		\ 							
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IL				<u></u>					
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KS				!				<u>. </u>	
KY									
LA									
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MD									
MA				<u> </u>					
MI		х	Class A Common Membership Unit	44	220,000	0	0		х
MN									
MS									
МО									

APPENDIX

1	2	2	3		5 Disqualification				
	Intend to non-ac investors (Part B -	ccredited s in State	Type of Security and aggregate offering price offered in state (Part C - Item 1)	Type of investor and amount purchased in State (Part C - Item 2)				under State ULOE (if yes, attach explanation of waiver granted) (Part E - Item 1)	
	(,)		(runt o item 1)	Number of	(1 411 0	Number of Non-		(rart 2	T Tem 1)
State	Yes	No		Accredited Investors	Amount	Accredited Investors	Amount	Yes	No
MT_									
NE									
NV		ļ							ļ
NH		<u></u>		! 		<u></u>			ļ
NJ			·						<u> </u>
NM									
NY									
NC									
ND			Class A Common						
ОН		х	Membership Unit	25	570,000	0	0 ·		х
ОК									
OR									
PA	<u> </u>								ļ
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